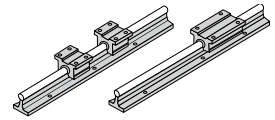


RoundRail Linear Guides

Continuous Support 1CA

Fully Supported, Highest Performance, Industry Standard Dimension Inch



Features

- Requires only one part number to specify the entire linear guide
- Used as a load support, transport, and guidance solution
- Used in continuously supported applications when rigidity is required

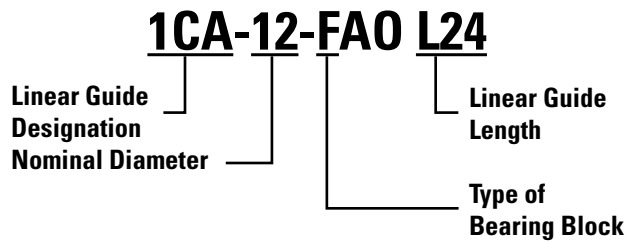
Components

- 2 Super Smart Ball Bushing open type pillow blocks or 1 Super Smart Ball Bushing open twin pillow blocks
- 1 60 Case LinearRace shaft support rail assembly

Specifying this Thomson Linear Guide

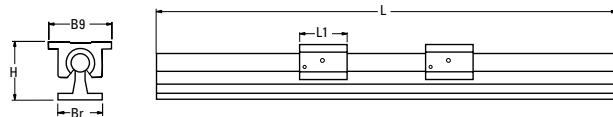
1. Determine the proper Linear Guide for your load and life requirements.
2. Select the part number.
3. Add the letter "L" followed by the overall length in inches, as a suffix to the part number.

Part Numbering System

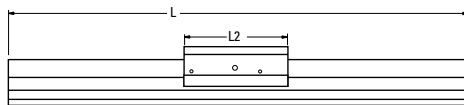


Dimensions (Inch)

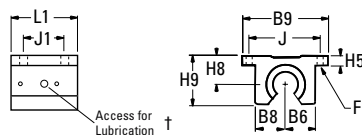
Single Continuously Supported Linear Guide with 2 Pillow Blocks



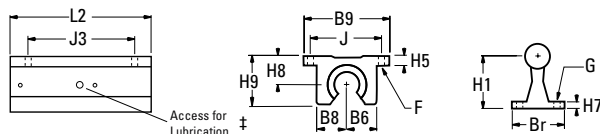
Single Continuously Supported Linear Guide with 1 Twin Pillow Block



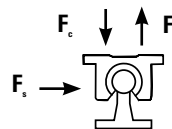
Type SSUPB0 Open Type Super Smart and SPB-OPN Open Type Ball Bushing Pillow Blocks



Type SSUTWN Open Type Super Smart and TWN-OPN Open Type Ball Bushing Twin Pillow Blocks



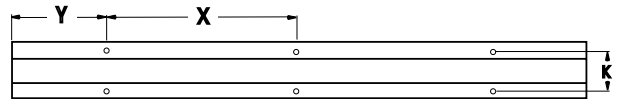
Load Rating and Limit by Direction



	Dynamic Load Rating	Load Limit
F_c	C	C
F_t	0.5C	0.5C
F_s	C	0.5C

Dynamic Load Rating: Load value used in life calculation.
Load Limit: Maximum allowable load applied to bearing.

Type SRA LinearRace Shaft Support Rail Assembly



† Size .500 inch has oil lubricant fitting.
Sizes .625 and above have 1/4-28 access for lubrication.

RoundRail Linear Guides

Continuously Supported Linear Guide 1CA Single with 2 Pillow Blocks (Dimensions in inches)

Part Number	Nominal Diameter	L1	H	Br	B9	Pillow Block	Shaft Support Rail Assembly
1CA-08-FHO	.500	1.50	1.812	1.50	2.00	SPB-8-OPN-XS	SRA-8-XS
1CA-12-FHO	.750	1.88	2.437	1.75	2.75	SSUPBO-12-XS	SRA-12-XS
1CA-16-FHO	1.000	2.63	2.937	2.13	3.25	SSUPBO-16-XS	SRA-16-XS
1CA-20-FHO	1.250	3.38	3.625	2.50	4.00	SSUPBO-20-XS	SRA-20-XS
1CA-24-FHO	1.500	3.75	4.250	3.00	4.75	SSUPBO-24-XS	SRA-24-XS

Continuously Supported Linear Guide 1CA Single with 1 Twin Pillow Block (Dimensions in inches)

Part Number	Nominal Diameter	L2	H	Br	B9	Maximum Stroke Length	Pillow Block	Shaft Support Rail Assembly
1CA-08-HAO	.50	3.5	1.812	1.50	2.00	L-(3.5)	TWN-8-OPN-XS	SRA-8-XS
1CA-12-HAO	.75	4.5	2.437	1.75	2.75	L-(4.5)	SSUTWNO-12-XS	SRA-12-XS
1CA-16-HAO	1.00	6.0	2.937	2.13	3.25	L-(6.0)	SSUTWNO-16-XS	SRA-16-XS
1CA-20-HAO	1.25	7.5	3.625	2.50	4.00	L-(7.5)	SSUTWNO-20-XS	SRA-20-XS
1CA-24-HAO	1.50	9.0	4.250	3.00	4.75	L-(9.0)	SSUTWNO-24-XS	SRA-24-XS

Dynamic Load Capacity Matrix (4 million inches travel)

Linear Guide Assembly Part Number	Dynamic Load Capacity (lb.) (Even Distribution)	Pillow Block Part Number	Pillow Block Dynamic Load Capacity (lb.)
1CA-08-FHO	290	SPB-8-OPN-XS	400
1CA-12-FHO	1800	SSUPBO-12-XS	900
1CA-16-FHO	3000	SSUPBO-16-XS	1500
1CA-20-FHO	3730	SSUPBO-20-XS	1865
1CA-24-FHO	6160	SSUPBO-24-XS	3080

Dynamic Load Capacity Matrix (4 million inches travel)

Linear Guide Assembly Part Number	Dynamic Load Capacity (lb.) (Even Distribution)	Pillow Block Part Number	Pillow Block Dynamic Load Capacity (lb.)
1CA-08-HAO	290	TWN-8-OPN-XS	800
1CA-12-HAO	1800	SSUTWNO-12-XS	1800
1CA-16-HAO	3000	SSUTWNO-16-XS	3000
1CA-20-HAO	3730	SSUTWNO-20-XS	3730
1CA-24-HAO	6160	SSUTWNO-24-XS	6160

† Super Ball Bushing Bearings are used in .500 inch size pillow blocks.

Replacement Component Dimensions

Type SPB-OPN and SSUPBO Pillow Blocks (Dimensions in inches)

Part Number	Nom. Dia.	L1	H9	H8	H5	B9	B8	B6	J	J1	F		Wt. (lb.)
											Bolt	Hole	
SPB-8-OPN-XS	.500	1.69	1.25	.687	.25	2.00	.75	.69	1.69	1.00	#6	.16	.20
SSUPBO-12-XS	.750	2.06	1.75	.937	.31	2.75	1.00	.94	2.38	1.25	#8	.19	.62
SSUPBO-16-XS	1.000	2.81	2.19	1.187	.38	3.25	1.25	1.19	2.88	1.75	#10	.22	1.24
SSUPBO-20-XS	1.250	3.63	2.81	1.500	.43	4.00	1.63	1.50	3.50	2.00	#10	.22	2.57
SSUPBO-24-XS	1.500	4.00	3.25	1.750	.50	4.75	1.88	1.75	4.12	2.50	1/4	.28	3.94

Top plates are sold separately. Please refer to page 243 under Accessories for P/N and dimensions.

Type TWN-OPN and SSUTWNO

Pillow Blocks (Dimensions in inches)

Part Number	Nom. Dia.	L2	J3	Wt. (lb.)
TWN-8-OPN-XS	.500	3.50	2.50	.40
SSUTWNO-12-XS	.750	4.50	3.50	1.24
SSUTWNO-16-XS	1.000	6.00	4.50	2.48
SSUTWNO-20-XS	1.250	7.50	5.50	5.14
SSUTWNO-24-XS	1.500	9.00	6.50	8.08

Housing Material: Aluminum Alloy Black Anodized

Type SRA LinearRace Shaft Support Rail Assembly (Dimensions in inches)

Part Number	Nom. Dia.	H1	H7	Br	K	X	Y	G		Wt. (lb/ft)
								Bolt	Hole	
SRA-8-XS	.500	1.125	.19	1.50	1.00	4	2	#8	.17	1.26
SRA-12-XS	.750	1.500	.25	1.75	1.25	6	3	#10	.22	2.50
SRA-16-XS	1.000	1.750	.25	2.13	1.50	6	3	1/4	.28	4.06
SRA-20-XS	1.250	2.125	.31	2.50	1.88	6	3	5/16	.34	6.30
SRA-24-XS	1.500	2.500	.38	3.00	2.25	8	4	5/16	.34	8.60

LinearRace Shaft Support Rail Material: Aluminum Alloy Black Anodized

Support rails are supplied in 24 inch lengths unless quoted otherwise. Maximum length of LinearRace Shaft Support Rail is 72 inches. If longer continuous one-piece LinearRace Shaft Support Rails are required, contact the Thomson Linear Guides Application Engineering department.